





BIG-FOOT® Polymer Slurry is a soil stabilizing polymer. It is an easy mixing, 100% active polymer packaged as a granular powder. As the star of the BIG-FOOT® polymer SLURRY SYSTEM it is formulated to make a viscous slurry fluid fortifying the most challenging soil conditions.

Due to its concentrated formula, small amounts of BIG-FOOT mixed with fresh water builds high viscosity. BIG-FOOT is ideal for drilled shafts, macro and micro-piles, slurry trenching, diaphragm walls, Horizontal Directional Drilling (HDD), reverse circulation (RC) rotary drilling and tunneling.

BENEFITS

- Stabilizes reactive clay and shale formations
- · Mixes smoothly into flowing water with minor sheer
- · Self-cleaning, no solids equipment required
- · Improves skin friction & end bearing capacity
- Non-gelling, even at high viscosities, facilitating settlement of fines and maintenance of a clean fluid
- Binds excavated sand & gravel soil for fast drilling and removal of spoils
- NSF Approved

	TYPICAL PROPERTIES			
	Appearance	White granular solid		
[pH (0.25% Solution)	8.5 to 9.0		
	Specific Gravity	1.00-1.01 (water= 1.0)		
	Bulk Density lb/ft²	52		
	Odor	Odorless		
BIG-FOOT FUTURE REST FUTURE R	BIG-FOOT® Mixed With Water	BIG-FOOT® Granulated Powder		

	SOIL FORMATION	BIG-FOOT® POLYMER MIX DOSAGE*		MARSH FUNNEL VISCOSITY	
		lb/yd³	lb/1,000 gal	kg/m³	sec/qtr
	Clay & Shale	0.8-1.0	4.05.0	0.5-0.6	55-70
	Silt & Fine-Medium Sand	1.2-1.25	6.0-6.5	0.7-0.75	75-110
	Coarse Sand-Pea Gravel	1.4-1.6	7.0-8.0	0.8-0.9	115-125
	Gravel-Cobble	1.7-2.0	9.0-10.0	1.1-1.2	155-195

^{*} When brackish, salt or seawater contaminates slurry or is used as make-up water, BIG-FOOT dosage should be increased.

MIXING INSTRUCTIONS: BIG-FOOT should be mixed at a minimum rate of 4 to 10 lb/1,000 gallons of fresh water pretreated with M-BOOSTER®. For larger projects this should be done in a properly designed mixing tank with proper mixing equipment.





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MIXING FORMULA (IN ORDER OF ADDITION):

- Prepare the make-up water by adding M-BOOSTER at a concentration of 6 to 8 lbs/1,000 gallons for a target pH of 9.0 to 10.0.
- 2 If geology consists of gravels and sand with little or no fines add FORTIFY® at a concentration of 4 to 6 lb/1,000 gallons.
- Add BIG-FOOT polymer at a concentration of 4 to 10 lb/1,000 gallons of water depending on desired viscosity.



On smaller projects or mobile projects, such as Transmission Line and Cell Towers, BIG-FOOT may be added at the excavation by sprinkling carefully into a stream of water directed into the excavation or an agitator mix tank.

Fanning the water stream over a sloping pan or across the blade of an auger facilitates lump-free mixing. If mixed directly in excavation, the tool should be reciprocated gently after product is added to distribute and homogenize the polymer. After completing the addition of BIG-FOOT into the excavation raise and lower the drilling tool from the top of the excavation to the bottom to assist in the proper distribution of the product.

BREAKDOWN: BIG-FOOT slurry can be chemically broken down using NEUTRALIZER®. This dry breaker when added into a slurry mixed with BIG-FOOT polymer at a dosage of 2.5 lb/1,000 gallons will reduce the viscosity of the slurry preparing for disposal.

PACKAGING: BIG-FOOT dry polymer is packaged in 35 lb (15.88 kg) plastic pails, 36 per pallet. All pallets arrive wrapped in orange stretch wrap.

AVAILABILITY: BIG-FOOT dry polymer can be purchased through any MATRIX Construction Products Representative. Orders@matrixcp.com





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